

# MATERIAL SAFETY DATA SHEET



## XAN-PLEX D

Drilling Fluids

### 1. Product and Company Identification

<b>Material name</b>	<b>XAN-PLEX D</b>
<b>Chemical name</b>	Polysaccharide Polymer
<b>Chemical description</b>	Drilling Fluid Viscosifier
<b>Supplier</b>	Baker Hughes Drilling Fluids 2001 Rankin Rd. Houston, TX 77073 Emergency telephone number 713-439-8900

### 2. Composition / Information on Ingredients

The manufacturer lists no ingredients as hazardous according to OSHA 29 CFR 1910.1200.

**Composition comments** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

### 3. Hazards Identification

<b>Emergency overview</b>	Health injuries are not known or expected under normal use.
<b>OSHA regulatory status</b>	This product is considered not hazardous under 29 CFR 1910.1200 (Hazard Communication).
<b>Potential health effects</b>	
<b>Eyes</b>	This product may cause slight irritation to the eyes.
<b>Skin</b>	Substance may cause slight skin irritation. Prolonged or repeated contact can result in defatting and drying of the skin which may result in skin irritation and dermatitis (rash).
<b>Inhalation</b>	Inhalation of dust may cause shortness of breath, tightness of the chest, a sore throat and cough.
<b>Ingestion</b>	Health injuries are not known or expected under normal use.

### 4. First Aid Measures

<b>First aid procedures</b>	
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation develops or persists.
<b>Skin contact</b>	Remove contaminated clothing. Wash off with soap and water. Wash clothing separately before reuse. Get medical attention if irritation develops or persists.
<b>Inhalation</b>	If breathing is difficult, give oxygen. Call a physician if symptoms develop or persist.
<b>Ingestion</b>	Have victim rinse mouth thoroughly with water. If ingestion of a large amount does occur, seek medical attention.
<b>General advice</b>	If you feel unwell, seek medical advice (show the label where possible).

### 5. Fire Fighting Measures

<b>Flammable properties</b>	Dusts at sufficient concentrations can form explosive mixtures with air. Water may create slip hazard with product.
<b>Hazardous combustion products</b>	Carbon monoxide and carbon dioxide.
<b>Extinguishing media</b>	
<b>Suitable extinguishing media</b>	Dry chemical, CO2, water spray or alcohol resistant foam.
<b>Protection of firefighters</b>	
<b>Protective equipment for firefighters</b>	Firefighters should wear full protective clothing including self contained breathing apparatus.

### 6. Accidental Release Measures

<b>Personal precautions</b>	Do not touch or walk through spilled material. Surfaces may become slippery after spillage. Keep people away from and upwind of spill/leak.
<b>Evacuation procedures</b>	Stay upwind. Keep out of low areas.
<b>Environmental precautions</b>	Prevent further leakage or spillage if safe to do so.

<b>Methods for containment</b>	Prevent entry into waterways, sewers, basements or confined areas. Stop the flow of material, if this is without risk.
<b>Methods for cleaning up</b>	Sweep up or gather material and place in appropriate container for disposal. Avoid dust formation.

## 7. Handling and Storage

<b>Handling</b>	Avoid contact with skin and eyes. Handle and open container with care.
<b>Storage</b>	Keep tightly closed in a dry, cool and well-ventilated place. Keep away from heat, sparks, and flame.

## 8. Exposure Controls / Personal Protection

<b>Exposure guidelines</b>	Nuisance Particulates: OSHA PEL 15 mg/m <sup>3</sup> (total dust) - 8-hr. TWA 5 mg/m <sup>3</sup> (respirable dust) - 8-hr. TWA
<b>Engineering controls</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Personal protective equipment</b>	
<b>Eye / face protection</b>	Safety glasses with side-shields.
<b>Skin protection</b>	Use of protective coveralls and long sleeves is recommended. Use of impervious boots is recommended.
<b>Hand protection</b>	Protective gloves.
<b>Respiratory protection</b>	If airborne concentrations are above the applicable exposure limits, use NIOSH approved respiratory protection.
<b>General hygiene considerations</b>	Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and immediately after handling the product.

## 9. Physical and Chemical Properties

<b>Appearance / Color / Form</b>	Powder. White to tan. Solid.
<b>Odor</b>	Slight.
<b>Clarity</b>	Not available
<b>Odor threshold</b>	Not available
<b>Physical state</b>	Solid
<b>pH</b>	Not available
<b>Melting point</b>	Not available
<b>Freezing point</b>	Not available
<b>Boiling point</b>	Not available
<b>Flash point</b>	Not available
<b>Evaporation rate</b>	Not available
<b>Flammability limits in air, lower, % by volume</b>	Not available
<b>Flammability limits in air, upper, % by volume</b>	Not available
<b>Vapor pressure</b>	Not available
<b>Vapor density</b>	Not available
<b>Specific gravity</b>	Not available
<b>Relative density</b>	0.8 - 1 g/cc
<b>Solubility</b>	Soluble in water.
<b>Octanol/H<sub>2</sub>O coeff</b>	Not available
<b>Auto-ignition temperature</b>	Not available
<b>Decomposition temperature</b>	Not available
<b>Bulk density</b>	800 kg/m <sup>3</sup>

## 10. Chemical Stability and Reactivity Information

<b>Chemical stability</b>	Stable at normal conditions.
<b>Conditions to avoid</b>	Heat. Exposure to moisture.
<b>Incompatible materials</b>	Strong oxidizing agents.
<b>Hazardous decomposition products</b>	At thermal decomposition temperatures, carbon monoxide and carbon dioxide.

Possibility of hazardous reactions Will not occur.

## 11. Toxicological Information

**Acute effects** LD50/oral/rat =>5000 mg/kg  
**Chronic effects** Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons.

## 12. Ecological Information

**Ecotoxicity** This material is not expected to be harmful to aquatic life.  
**Aquatic toxicity** Oncorhynchus mykiss (rainbow trout) 96 hr LC50 = 490 mg/l  
Daphnia magna 48 hr LC50 = 980 mg/l  
Mysidopsis bahia 96 hr LC50 = >500000 Ppm SPP

## 13. Disposal Considerations

**Disposal instructions** Dispose in accordance with all applicable regulations. This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste.

## 14. Transport Information

### Department of Transportation (DOT) Requirements

Not regulated as dangerous goods.

### IATA

Not regulated as dangerous goods.

### IMDG

Not regulated as dangerous goods.

## 15. Regulatory Information

**US federal regulations** This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.  
All components are on the U.S. EPA TSCA Inventory List.

CERCLA/SARA Hazardous Substances - Not applicable.

### Occupational Safety and Health Administration (OSHA)

29 CFR 1910.1200 hazardous chemical No

CERCLA (Superfund) reportable quantity None

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - No  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

**Section 302 extremely hazardous substance** No

**Section 311 hazardous chemical** No

**Inventory status**

<b>Country(s) or region</b>	<b>Inventory name</b>	<b>On inventory (yes/no)*</b>
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (CCS)	Yes
Europe	European Inventory of New and Existing Chemicals (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Japanese Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Korean Inventory of Chemicals (KICS)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

**International regulations** The product does not need to be labelled in accordance with EC directives or respective national laws.

**State regulations** This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

**16. Other Information**

**HMIS ratings** Health: 1  
Flammability: 0  
Physical hazard: 0  
Personal protection: C

**NFPA ratings** Health: 0  
Flammability: 0  
Instability: 0

**Disclaimer** The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

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