

Material Safety Data Sheet

WIC 641L



1. Product and Company Identification

Material nameWIC 641LPatent NumberNot availableRevision dateOctober-28-2009

Version No.

Manufacturer information WEATHERFORD INTERNATIONAL ENG.CHEM.

4420 SOUTH FLORES RD ELMENDORF, TX 78112 US Product Safety 210-626-0850 Chemtrec 800-424-9300

Emergency Chemtrec 800-424-9300

Supplier information Weatherford Fracturing Technologies

515 Post Oak Blvd

Suite 1000

Houston, TX 77027 US

2. Hazards Identification

Emergency overview DANGER -- CORROSIVE

Causes burns. Causes severe irritation of eyes, skin and mucous membranes. This product may cause an allergic skin reaction. Do not get this material in contact with skin or eyes. May cause sensitization of susceptible persons. This product is not considered to

be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA regulatory status Potential health effects This product is considered hazardous under 29 CFR 1910.1200 (Hazard Communication).

EyesAvoid contact with eyes. Can cause severe eye irritation. Causes redness and pain. **Skin**Avoid contact with the skin. Contact with skin can cause irritation and allergic reaction

(sensitization) in some individuals.

Inhalation Avoid breathing vapors or mists of this product. Inhalation of vapors/fumes generated by

heating this product may cause respiratory irritation with throat discomfort, coughing or

difficulty breathing.

Ingestion Do not ingest. Ingestion may cause nausea, vomiting, sore throat, stomach-ache and

eventually lead to a perforation of the intestine. Ingestion may cause irritation to mucous

membranes.

Potential environmental effects May cause long-term adverse effects in the environment.





3. Composition / Information on Ingredients	3. Compo	osition /	Information of	n Ingredients
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 Components
 CAS #
 Percent

 Citric Acid
 77-92-9
 40 - 70

4. First Aid Measures

First aid procedures

Eye contact Immediately flush eyes with plenty of water for at least 20 minutes. After initial flushing,

remove any contact lenses and continue flushing for at least 15 minutes. Get medical

attention if irritation develops or persists.

Inhalation Move to fresh air. Oxygen or artificial respiration if needed. Induce artificial respiration

with the aid of a pocket mask equipped with a one-way valve or other proper respiratory

medical device. Get medical attention immediately.

Ingestion Have victim rinse mouth thoroughly with water. Drink plenty of water. Never give

anything by mouth to an unconscious person. Do not induce vomiting without medical advice. If vomiting occurs naturally, have victim lean forward to reduce risk of aspiration.

Get medical attention immediately.

General advice If you feel unwell, seek medical advice (show the label where possible).

5. Fire Fighting Measures

Flammable properties

Extinguishing media

Suitable extinguishing media

Protection of firefighters

Protective equipment and precautions for firefighters

Not a fire hazard. The product is not flammable.

Water. Water spray. Foam. Dry chemical. Carbon dioxide (CO2).

Use water spray to cool unopened containers. Cool containers with flooding quantities of water until well after fire is out. As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. Accidental Release Measures

Personal precautionsLocal authorities should be advised if significant spillages cannot be contained. Keep

people away from and upwind of spill/leak. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Keep unnecessary personnel

away. Stay upwind. Keep out of low areas.

Environmental precautions Methods for containment

Prevent further leakage or spillage if safe to do so.

Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use water spray to reduce vapors or divert vapor cloud drift. Prevent entry into

waterways, sewers, basements or confined areas.

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Methods for cleaning up Should not be released into the environment.

Large Spills: Dike far ahead of liquid spill for later disposal. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. After removal flush contaminated area thoroughly with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean contaminated surface thoroughly.

Never return spills in original containers for re-use.



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7. Handling and Storage

Handling Keep away from heat, sparks and open flame - No smoking. Use only with adequate

ventilation. Avoid release to the environment. Handle and open container with care.

Wash thoroughly after handling.

Store in a closed container away from incompatible materials. Store in a cool and shaded **Storage**

area. Do not store in direct sunlight. Use care in handling/storage. Store in accordance

with local/regional/national/international regulation.

8. Exposure Controls / Personal Protection

Engineering controls Ensure adequate ventilation, especially in confined areas. Facilities storing or utilizing this

material should be equipped with an eyewash facility and a safety shower nearby.

Personal protective equipment

Eye / face protection

Skin protection

Wear safety glasses with side shields (or goggles) and a face shield.

Where contact is likely, wear chemical-resistant gloves, a chemical suit, rubber boots, and

chemical safety goggles plus a face shield. Wear appropriate chemical resistant gloves.

Use impervious gloves.

Respiratory protection When workers are facing concentrations above the exposure limit they must use

appropriate certified respirators. A NIOSH- approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where

airborne concentrations are expected to exceed exposure limits.

General hygeine considerations

Handle in accordance with good industrial hygiene and safety practice.

9. Physical & Chemical Properties

Liquid. **Appearance**

Colourless to yellowish. Color

Odor Of sugar **Odor threshold** Not available **Physical state** Liquid. **Form** Liquid. pΗ < 2.5

Melting point Not available Freezing point 32 °F (0 °C) **Boiling point** 219.2 °F (104 °C) Flash point Not available Not available **Evaporation rate Flammability** Not available. Flammability limits in air, upper, Not available

% by volume

Flammability limits in air, lower,

% by volume

Not available

Vapor pressure 16 mm Hg @ 20 C

Vapor density 0.62

Specific gravity 1.24 @ 15 C



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Relative density 1.2399 g/cm3 estimated **Solubility (water)** 162g/100 ml water @ 25 C

Partition coefficient (n-octanol/water)

Not available

Auto-ignition temperature

941 °F (505 °C) estimated

Decomposition temperature

Not available

Viscosity

7 centipoises @ 25 C

10. Chemical Stability & Reactivity Information

Chemical stability Stable at normal conditions.

Conditions to avoid Avoid high temperatures. Exposure to moisture.

Incompatible materialsAmines. This product is incompatible with nitrates. Incompatible with strong bases and

oxidizing agents. Corrodes base metals.

Hazardous decomposition products Upon decomposition this product emits acrid dense smoke with carbon dioxide, carbon

monoxide, water and other products of combustion.

11. Toxicological Information

Acute effects Acute LD50: 6000 mg/kg estimated, Rat, Oral

Component analysis - LD50

Toxicology Data - Selected LD50s and LC50s

Citric Acid 77-92-9 Oral LD50 Rat: 3000 mg/kg

Sensitization Not expected to be hazardous by OSHA criteria.

Chronic effects Prolonged exposure causes local irritation of skin and mucous membranes, especially to

the eyes.

CarcinogenicityNot expected to be hazardous by OSHA criteria. **Neurological effects**Not expected to be hazardous by OSHA criteria.

12. Ecological Information

Ecotoxicity LC50 3032 mg/L estimated, Fish, 96.00 Hours,

Components of this product have been identified as having potential environmental

concerns.

Ecotoxicity - Freshwater Fish Species Data

Citric Acid 77-92-9 96 Hr LC50 Lepomis macrochirus: 1516 mg/L [static]; 96 Hr LC50 Leuciscus idus: 44(

mg/L [static]

Ecotoxicity - Microtox Data

Citric Acid 77-92-9 15 min EC50 Photobacterium phosphoreum: 14 mg/L

Ecotoxicity - Water Flea Data

Citric Acid 77-92-9 72 Hr EC50 Daphnia magna: 120 mg/L

Environmental effects

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Page 4 of 8



13. Disposal Considerations

Disposal instructions

Do not allow this material to drain into sewers/water supplies. This product, in its present state, when discarded or disposed of, is not a hazardous waste according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria for hazardous waste. Dispose in accordance with all applicable regulations.

14. Transport Information

Department of Transportation (DOT) Requirements

Basic shipping requirements:

Proper shipping name Corrosive liquid, acidic, organic, n.o.s. (Citric Acid)

Hazard class 8

UN number UN3265 Packing group III

Additional information:

Special provisions IB3, T7, TP1, TP28

Packaging exceptions154Packaging non bulk203Packaging bulk241ERG number153



Department of Transportation (DOT) Requirements

Bulk

Basic shipping requirements:

Proper shipping name Corrosive liquid, acidic, organic, n.o.s. (Citric Acid)

Hazard class 8

UN number UN3265 Packing group III

Additional information:

Special provisions IB3, T7, TP1, TP28

Packaging exceptions154Packaging non bulk203Packaging bulk241ERG number153





Canadian Transportation of Dangerous Goods (TDG) Requirements

Basic shipping requirements:

Proper shipping name CORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (Citric

Acid)

Hazard class8UN numberUN3265Packing groupIII

Additional information:

Special provisions 16 ERG number 153



Basic shipping requirements:

Proper shipping nameCORROSIVE LIQUID, ACIDIC, ORGANIC, N.O.S. (Citric

Acid)

Hazard class8UN number3265Packing groupIII



IATA

Basic shipping requirements:

Proper shipping name Corrosive liquid, acidic, organic, n.o.s. (Citric Acid)

Hazard class8UN number3265Packing groupIII



15. Regulatory Information

Labelling

Contains Citric Acid

US federal regulationsThis product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

All components are on the U.S. EPA TSCA Inventory List.

CERCLA/SARA Hazardous Substances - Not applicable.

FEMA (Flavor and Extract Manufacturers Association) - FEMA Numbers

Citric Acid 77-92-9 2306

U.S. - FDA - Direct Food Additives

Citric Acid 77-92-9 21 CFR 172.280 **U.S. - FDA - Food Additives Generally Recognized as Safe (GRAS)**Citric Acid 77-92-9 21 CFR 184.1033



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Page 6 of 8

Yes



Occupational Safety and Health Administration (OSHA)

29 CFR 1910.1200 hazardous Yes

chemical

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes

> Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

Section 302 extremely

hazardous substance

Section 311 hazardous

chemical

Yes

Inventory status

Country(s) or region **Inventory name** On inventory (yes/no)* Domestic Substances List (DSL) Canada Yes Canada Non-Domestic Substances List (NDSL) No European Inventory of New and Existing Chemicals (EINECS) Europe Yes European List of Notified Chemical Substances (ELINCS) Europe No United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

International regulations

Canada - WHMIS - Ingredient Disclosure List

Citric Acid 1 %

State regulations This product does not contain a chemical known to the State of California to cause

cancer, birth defects or other reproductive harm.

U.S. - Texas - Effects Screening Levels - Long Term

77-92-9 Citric Acid 10 µg/m3 ESL

U.S. - Texas - Effects Screening Levels - Short Term

Citric Acid 77-92-9 100 μg/m3 ESL

16. Other Information

HMIS® ratings Health: 2

Flammability: 0

Physical hazard: 0

NFPA ratings Health: 2

> Flammability: 0 Instability: 0

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