HALLIBURTON

MATERIAL SAFETY DATA SHEET

Product Trade Name: CLAYFIX-II MATERIAL

Revision Date: 05-Jan-2009

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product Trade Name: CLAYFIX-II MATERIAL

Synonyms: None
Chemical Family: Organic Salt
Application: Additive

Manufacturer/Supplier Halliburton Energy Services

P.O. Box 1431

Duncan, Oklahoma 73536-0431

Emergency Telephone: (281) 575-5000

Prepared By Chemical Compliance

Telephone: 1-580-251-4335

e-mail: fdunexchem@halliburton.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

SUBSTANCE	CAS Number	PERCENT	ACGIH TLV-TWA	OSHA PEL-TWA
Alkylated quaternary chloride		30 - 60%	Not applicable	Not applicable

3. HAZARDS IDENTIFICATION

Hazard Overview May cause eye, skin, and respiratory irritation. May be fatal if swallowed.

4. FIRST AID MEASURES

Inhalation If inhaled, remove to fresh air. If not breathing give artificial respiration, preferably

mouth-to-mouth. If breathing is difficult give oxygen. Get medical attention.

Skin In case of contact, immediately flush skin with plenty of soap and water for at least 15

minutes. Get medical attention.

Eyes Immediately flush eyes with large amounts of water for at least 15 minutes. Get

immediate medical attention.

Ingestion If swallowed, call a physician immediately. Only induce vomiting at the instruction of

a physician. Never give anything by mouth to an unconscious person.

Notes to Physician Not Applicable

FIRE FIGHTING MEASURES

Flash Point/Range (F): Not DeterminedMin: > 200 Flash Point/Range (C): Not DeterminedMin: > 93

Flash Point Method: **PMCC**

Autoignition Temperature (F): Not Determined **Autoignition Temperature (C):** Not Determined Flammability Limits in Air - Lower (%): Not Determined Flammability Limits in Air - Upper (%): Not Determined

Water fog, carbon dioxide, foam, dry chemical. Fire Extinguishing Media

Special Exposure Hazards Decomposition in fire may produce toxic gases. Use water spray to cool fire exposed

surfaces.

Special Protective Equipment for Full protective clothing and approved self-contained breathing apparatus required for

Fire-Fighters

fire fighting personnel.

NFPA Ratings: Health 3, Flammability 1, Reactivity 0 **HMIS Ratings:** Health 3, Flammability 1, Reactivity 0

ACCIDENTAL RELEASE MEASURES

Personal Precautionary Measures Use appropriate protective equipment.

Environmental Precautionary

Measures

Prevent from entering sewers, waterways, or low areas.

Procedure for Cleaning /

Absorption

Isolate spill and stop leak where safe. Contain spill with sand or other inert materials.

Scoop up and remove.

HANDLING AND STORAGE

Handling Precautions Avoid contact with eyes, skin, or clothing. Avoid breathing vapors. Do NOT consume

food, drink, or tobacco in contaminated areas. Wash hands after use. Launder

contaminated clothing before reuse.

Storage Information Store away from oxidizers. Store in a cool well ventilated area. Keep container

closed when not in use. Product has a shelf life of 24 months.

EXPOSURE CONTROLS/PERSONAL PROTECTION

Use in a well ventilated area. **Engineering Controls**

Respiratory Protection Organic vapor/acid gas respirator with a dust/mist filter.

Hand Protection Impervious rubber gloves.

Skin Protection Rubber apron.

Chemical goggles; also wear a face shield if splashing hazard exists. **Eye Protection**

Other Precautions Eyewash fountains and safety showers must be easily accessible.

PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid

Color: Clear light amber Mild amine Odor:

9. PHYSICAL AND CHEMICAL PROPERTIES

pH: 4- 9 Specific Gravity @ 20 C (Water=1): 1.0153 Density @ 20 C (lbs./gallon): 8.46

Bulk Density @ 20 C (lbs/ft3): Not Determined

Boiling Point/Range (F): 212 Boiling Point/Range (C): 100

Freezing Point/Range (F):

Freezing Point/Range (C):

Vapor Pressure @ 20 C (mmHg):

Vapor Density (Air=1):

Percent Volatiles:

Evaporation Rate (Butyl Acetate=1):

Not Determined

Not Determined

Solubility in Water (g/100ml): Soluble

Solubility in Solvents (g/100ml):

VOCs (lbs./gallon):

Not Determined

Not Determined

Viscosity, Dynamic @ 20 C (centipoise): 5-10

Viscosity, Kinematic @ 20 C (centistrokes):

Partition Coefficient/n-Octanol/Water:

Molecular Weight (g/mole):

Not Determined

Not Determined

10. STABILITY AND REACTIVITY

Stability Data: Stable

Hazardous Polymerization: Will Not Occur

Conditions to Avoid None anticipated

Incompatibility (Materials to

Avoid)

Strong oxidizers.

Hazardous Decomposition

Products

Chlorine. Hydrogen chloride. Oxides of nitrogen. Carbon monoxide and carbon

dioxide.

Additional Guidelines Not Applicable

11. TOXICOLOGICAL INFORMATION

Principle Route of Exposure Eye or skin contact, inhalation.

Inhalation May cause respiratory irritation.

Skin Contact May cause skin irritation.

Eye Contact May cause eye burns.

Ingestion May be fatal if swallowed.

Aggravated Medical Conditions Skin disorders. Eye ailments.

Chronic Effects/Carcinogenicity No data available to indicate product or components present at greater than 1% are

chronic health hazards.

Other Information None known.

Toxicity Tests

Oral Toxicity: LD50: 220 mg/kg (Rat)

Dermal Toxicity: Not determined

Inhalation Toxicity: Not determined

Primary Irritation Effect: Not determined

Carcinogenicity Not determined

Genotoxicity: Not determined

Reproductive /

Developmental Toxicity:

Not determined

12. ECOLOGICAL INFORMATION

Mobility (Water/Soil/Air) Not determined

Persistence/Degradability Slowly biodegradable

Bio-accumulation Not Determined

Ecotoxicological Information

Acute Fish Toxicity: Not determined

Acute Crustaceans Toxicity: TLM96: 10.5 ppm (Mysidopsis bahia)

Acute Algae Toxicity: Not determined

Chemical Fate Information Not determined

Other Information Not applicable

13. DISPOSAL CONSIDERATIONS

Disposal MethodDisposal should be made in accordance with federal, state, and local regulations.

Contaminated Packaging Follow all applicable national or local regulations.

14. TRANSPORT INFORMATION

Land Transportation

DOT

Toxic Liquid, Organic, N.O.S., 6.1, UN2810, III (Contains Tetramethylammonium Chloride) NAERG 153

Canadian TDG

Toxic Liquid, Organic, N.O.S. (Contains Tetramethylammonium Chloride), 6.1, UN2810, III

ADR

UN2810, Toxic Liquid, Organic, N.O.S. (Contains Tetramethylammonium Chloride), 6.1, III

Air Transportation

ICAO/IATA

UN2810, Toxic Liquid, Organic, N.O.S., 6.1, III (Contains Tetramethylammonium Chloride Solution)

Sea Transportation

IMDG

UN2810, Toxic Liquid, Organic, N.O.S. (Contains Tetramethylammonium Chloride), 6.1, III EmS F-A, S-A

Other Shipping Information

Labels: Toxic

15. REGULATORY INFORMATION

US Regulations

US TSCA Inventory All components listed on inventory or are exempt.

EPA SARA Title III Extremely Hazardous Substances

Not applicable

EPA SARA (311,312) Hazard

Class

Acute Health Hazard

EPA SARA (313) Chemicals This product does not contain a toxic chemical for routine annual "Toxic Chemical

Release Reporting" under Section 313 (40 CFR 372).

EPA CERCLA/Superfund Reportable Spill Quantity

Not applicable.

EPA RCRA Hazardous Waste

Classification

If product becomes a waste, it does NOT meet the criteria of a hazardous waste as

defined by the US EPA.

California Proposition 65 All components listed do not apply to the California Proposition 65 Regulation.

MA Right-to-Know Law One or more components listed.

NJ Right-to-Know Law One or more components listed.

PA Right-to-Know Law One or more components listed.

Canadian Regulations

Canadian DSL Inventory All components listed on inventory.

WHMIS Hazard Class D1B Toxic Materials

16. OTHER INFORMATION

The following sections have been revised since the last issue of this MSDS

Not applicable

Additional Information For additional information on the use of this product, contact your local Halliburton

representative.

For questions about the Material Safety Data Sheet for this or other Halliburton

products, contact Chemical Compliance at 1-580-251-4335.

Disclaimer Statement

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END OF MSDS